

AGV Control System Architecture



Savant Automation

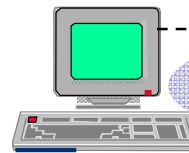
Customer Host

performs production scheduling, inventory tracking, accounting and related business management functions. Can provide from/to moves to Vehicle Manager PC



AGV Management Control Level

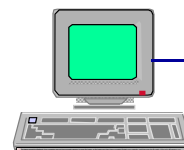
Vehicle Manager PC assigns closest, available agv to next required task



Barcode Scanners Call Boxes Load Sensors Other Devices (PLCs, etc.)

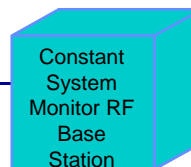
AGV Remote Call/Dispatch

AGVS Level

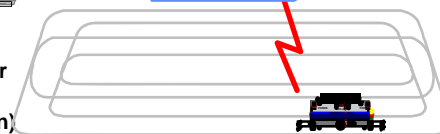


AGView
System Monitor
Performance
Reporter (Option)

CSM



handles RF communication between AGVs and allows remote vehicle dispatching



'smart' AGVs perform their own turn decisions and traffic control

AGV Virtual Path
non-wire, 'target-free' gyro guided
AGVs